uLinks
RS-422/485 USB Adapter

TD  ○
RD  ○

USB Port

Set DIP switches ON

Data format
8 data bits
no parity
1 start bit
1 stop bit

GND

1234
TD485
Off
2 Wire
2 Wire

Use twisted pair wires such as Cat 5 cabling.
Do not route with power carrying conductors.
Daisy chain wire up to 32 devices.

Watlow CLS200 Series with B&B electronics
Model uLinks USOPTL4
USB to RS-485 Adapter

Caution: Use only optically isolated converters with CLS200 Series products.