<table>
<thead>
<tr>
<th>Product</th>
<th>Maximum Limit Loops</th>
<th>Maximum Monitor Channels</th>
<th>Mounting</th>
<th>Agency Approvals</th>
<th>Communication Protocols</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>F4T with INTUITION®</td>
<td>6</td>
<td>24</td>
<td>DIN-rail, Flush mount</td>
<td>UL®, CSA, CE, RoHS, W.E.E.E., FM</td>
<td>Standard bus, Modbus® TCP (Ethernet), Modbus® RTU, SCPI, USB Host (2), USB device</td>
<td>269</td>
</tr>
<tr>
<td>EZ-ZONE PM Limit</td>
<td>1</td>
<td>1</td>
<td>1/32, 1/16, 1/8, 1/4 DIN front panel</td>
<td>UL®, CSA, CE, RoHS, W.E.E.E., FM, SEMI F47-0200</td>
<td>Standard bus, EtherNet/IP™, DeviceNet™, PROFIBUS DP, Modbus® TCP, Modbus® RTU</td>
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</tr>
<tr>
<td>EZ-ZONE PM Express Limit</td>
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<td>1/32, 1/16, 1/8, 1/4 DIN front panel</td>
<td>UL®, CSA, CE, RoHS, W.E.E.E., FM, SEMI F47-0200</td>
<td>Standard bus</td>
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<tr>
<td>SERIES LV</td>
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<td>DIN-rail, Front panel, chassis</td>
<td>UL®, CSA, CE, ANSI Z21.23, RoHS, W.E.E.E., FM</td>
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<tr>
<td>SERIES LF</td>
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<td>DIN-rail, Front panel, chassis</td>
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<tr>
<td>SERIES LS</td>
<td>1</td>
<td>1</td>
<td>Potted case with mounting screws</td>
<td>UL®/EN 60730-1, 2, 9, UL® 1998, CE, W.E.E.E., RoHS</td>
<td>N/A</td>
<td>290</td>
</tr>
</tbody>
</table>

Note: The specifications in the table above are best available values in each category. Not all combinations of these values are available in a single model number.
The F4T with INTUITION® temperature process controller offers a wide range of field removable I/O modules for maximum design flexibility. Configurations can be custom tailored to meet the scaling needs of a tremendous range of equipment and applications while providing exactly the hardware types required for compatibility. The F4T controller also features a 4.3 inch, color, graphical touch panel. Combining power, flexibility and functionality, this new controller offers unmatched versatility, and its best-in-class ease of use could very well make user manuals a thing of the past.

**Features and Benefits**

- **4.3-inch, color touch panel with high-resolution, graphical user-interface**
  - Shortens learning curve and reduces operator errors
  - Allows channels, profiles, alarms, inputs and outputs to be personalized with user defined names

- **Temperature PID, data logger, trend chart, over/under-temperature limit, power switching, math, logic, timers and counters combined into an integrated system**
  - Lowers ownership costs
  - Eliminates the need for separate discrete components
  - Reduces complexity
  - Simplifies design, ordering and installation
  - Saves money

- **Robust algorithms for temperature, cascade, altitude, humidity and compressor**
  - Improves process control
  - Offers one to four channels of control
  - Provides multiple PID sets
  - Enables TRU-TUNE®+ adaptive control algorithm
  - Offers 40 ramp and soak profiles with real-time clock and battery backup

- **COMPOSER® graphical configuration PC software**
  - Speeds up and simplifies commissioning
  - Archives and documents controller setup
  - Connects with controller easily via Ethernet

- **Many communications options available including Ethernet Modbus® TCP and SCPI and EIA-232/485 Modbus® RTU**
  - Offers two USB host ports and one device port
  - Simplifies file transfers
  - Connects easily

**Batch Processing with Bar Code Data Entry**

- Easily collects and manages data records
- Inputs information from bar code scan for fast and easy data entry
- Offers foolproof processing via smart profile to part linkage
- Provides data security through password and data log encrypted file options
- Improves manufacturing robustness via reminder screens ensuring all data is entered during processing
- Helps ensure compliance with growing regulations and minimizes warranty exposure
- Eliminates part processing skips or walk arounds due to improved quality control
- Produces formatted data record report for easy receipt or record management uses

**Modular design**

- Adapts quickly to evolving requirements
- Offers numerous types of field pluggable modules for maximum flexibility and easiest compatibility
- Features scalable and modular firmware functions
- Delivers scalable input/output quantities from 1 to 36

For detailed product and ordering information, see the full F4T product section located on pages 189 through 199.
EZ-ZONE® RM High-Density Limit

The EZ-ZONE® RM high-density limit module used in conjunction with the EZ-ZONE RM temperature control module and high-density control module offer agency approved over and under temperature limit function to ensure system safety. The EZ-ZONE RM high-density limit controls 4, 8, or 12 limit loops per module or up to 128 limit loops per system.

Features and Benefits

**1 to 128 loop limit controller**
- Eliminates compatibility issues often encountered with using many different discrete components and brands
- Saves engineering time and labor costs while shortening project schedules
- Allows a common limit controller platform across many design applications

Communications
- Allows standard bus communications
- Ability to utilize EIA-485, Modbus® RTU options

SPLIT-RAIL control
- Minimizes the length and cost of wire runs and improves system reliability by locating inputs closer to sensors and outputs closer to loads

SENSOR GUARD
- Prevents unplanned process shutdowns and product loss by switching to a backup sensor if the primary sensor fails

AUTO CLONE
- Saves time and reduces complexity by automatically configuring a new module with the same parameter settings as the replaced module

High-Density Limit Module Specifications (RML)

(Select an RML module for 4 to 12 safety limits.)

**Line Voltage/Power**
- Power consumption: 7 W, 14VA
- Any external power supply used should comply with a Class 2 or SELV rating

**Serial Communications**
- Isolated communications
- All modules ship with standard bus protocol for configuration and communication with all EZ-ZONE controllers

**Additional Communication Option**
- EIA-485, Modbus® RTU

**Calibration Accuracy**
- Calibration accuracy and sensor conformity: ±0.1% of span, ±1°C @ the calibrated ambient temperature and rated line voltage
  - Types R, S, B: 0.2%
  - Type T below -50°C: 0.2%
- Calibration ambient temperature @ 77°F ±5°F (25°C ±3°C)
- Accuracy span: 1000°F (540°C) min.
- Temperature stability: ±0.1°F/°F (±0.1°C/°C) rise in ambient max.

**Universal Input**
- Thermocouple, grounded or ungrounded sensors
- >20MΩ input impedance
- Max. of 2kΩ source resistance
- RTD 2-wire, platinum, 100Ω and 1000Ω @ 32°F (0°C) calibration to DIN curve (0.00385Ω/Ω/°C)
- Process, 0-20mA @100Ω, or 0-10VDC @ 20kΩ input impedance; scalable, 0-50mV
**High-Density Limit Module Specifications (RML)** *(Continued)*

### Thermistor Input
- 0 to 40kΩ, 0 to 20kΩ, 0 to 10kΩ, 0 to 5kΩ
- 2.25kΩ and 10kΩ base at 77°F (25°C)
- Linearization curves built-in

### Digital Input
- Update rate 10Hz
- DC voltage
- Max. input 36V at 3mA
- Min. high state 3V at 0.25mA
- Max. low state 2V

### Dry Contact Input
- Update rate 10Hz
- Min. open resistance 10kΩ
- Max. closed resistance 50Ω
- Max. short circuit 13mA

### Output Hardware
- 6 digital inputs/outputs:
  - Switched dc, max. 20VDC @ 40mA, 12VDC @ 80mA
  - Open collector, max. 32VDC @ 1.5A, max. 8A per 6 outputs combined
  - Electromechanical relay, Form A, 5A, 24 to 240VAC or 30VDC max., resistive load, 100,000 cycles at rated load, requires a min. load of 20mA at 24V, 125VA pilot duty

### Part Number
- Slot A: 5 = 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) with limit control loops
- Slot B: 6 = 4 thermistor inputs with limit control loops
- Slot D: 6 = 4 thermistor inputs with limit control loops
- Slot E: 4 = 4 mechanical relay 5A, Form A

### Enhanced Options
- Slot E: J = 4 mechanical relay 5A, Form A
- B = 1 digital input and 2 mechanical relays, 5A (1 Form A and 1 Form C)*

### Additional Options
- Firmware, Overlays, Parameter Settings
  - AA = Standard
  - AB = Replacement connectors hardware only, for the entered part number
  - XX = Custom

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**EZ-ZONE RM High-Density Limit**

**High-Density Limit Module Ordering Information**

Requires 24 to 28VAC/VDC power supply, includes communication port for configuration with EZ-ZONE configurator and PC

<table>
<thead>
<tr>
<th>Slot A</th>
<th>Slot B</th>
<th>Slot D</th>
<th>Slot E</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 = 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) with limit control loops</td>
<td>6 = 4 thermistor inputs with limit control loops</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 = 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) with limit control loops</td>
<td>6 = 4 thermistor inputs with limit control loops</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A = None</td>
<td>B = None</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 = 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) with limit control loops</td>
<td>6 = 4 thermistor inputs with limit control loops</td>
<td>J = 4 mechanical relay 5A, Form A</td>
<td></td>
</tr>
<tr>
<td>6 = 4 thermistor inputs with limit control loops</td>
<td></td>
<td>C = 6 digital I/O*</td>
<td></td>
</tr>
<tr>
<td>A = Right angle screw connector (standard)</td>
<td>F = Front screw connector</td>
<td>S = Custom</td>
<td></td>
</tr>
</tbody>
</table>

* Reset limits via digital input, EZ key on RUI or communications commands
**EZ-ZONE RM High-Density Scanner**

The EZ-ZONE RM high-density scanner module can be used in conjunction with any EZ-ZONE RM family module as a monitor or to provide additional logic function to a system. The scanner module can also be used as a stand alone product for multiple inputs of monitoring applications. The EZ-ZONE RM high-density scanner module provides 4, 8, 12 or 16 loops of monitoring per module or up to 256 monitoring loops per system.

**Features and Benefits**

4 to 256 monitoring loops
- Monitor only—thermocouple, RTD, process or thermistor inputs
- Data log via the EZ-ZONE RM control module
- Accept up to 12 digital inputs
- Activate up to 12 digital outputs

**Communications**
- Allows standard bus communications
- Ability to utilize EIA-485, Modbus® RTU options

**Add on Logic**
- Adds up to 116 points of logic to your system

**High-Density Scanner Module Specifications (RMS)**

(Select an RMS module for 4 to 16 auxiliary analog inputs.)

**Line Voltage/Power**
- Power consumption: 7 W, 14VA
- Any external power supply used should comply with a Class 2 or SELV rating

**Serial Communications**
- Isolated communications
- All modules ship with standard bus protocol for configuration and communication with all EZ-ZONE controllers

**Additional Communication Option**
- EIA-485, Modbus® RTU

**Calibration Accuracy**
- Calibration accuracy and sensor conformity: ±0.1% of span, ±1°C @ the calibrated ambient temperature and rated line voltage
  - Types R, S, B; 0.2%
  - Type T below -50°C; 0.2
- Calibration ambient temperature @ 77°F ±5°F (25°C ±3°C)
- Accuracy span: 1000°F (540°C) min.
- Temperature stability: ±0.1°F/F (±0.1°C/°C) rise in ambient max.

---

**Universal Input**
- Thermocouple, grounded or ungrounded sensors
- >20MΩ input impedance
- Max. of 2kΩ source resistance
- RTD 2-wire, platinum, 100Ω and 1000Ω @ 32°F (0°C) calibration to DIN curve (0.00385Ω/Ω/°C)
- Process, 0-20mA @100Ω, or 0-10VDC @ 20kΩ input impedance; scalable, 0-50mV

**Thermistor Input**
- 0 to 40kΩ, 0 to 20kΩ, 0 to 10kΩ, 0 to 5kΩ
- 2.252kΩ and 10kΩ base at 77°F (25°C)

**Digital Input**
- Update rate 10Hz
- DC voltage
- Max. input 36V at 3mA
- Min. high state 3V at 0.25mA
- Max. low state 2V

**Dry Contact Input**
- Update rate 10Hz
- Min. open resistance 10kΩ
- Max. closed resistance 50Ω
- Max. short circuit 13mA

**Output Hardware**
- 6 digital inputs/outputs:
  - Switched dc, max. 20VDC @ 40mA, 12VDC @ 80mA
  - Open collector, max. 32VDC @ 1.5A, max. 8A per 6 outputs combined
- Electromechanical relay, Form A, 5A, 24 to 240VAC or 30VDC max., resistive load, 100,000 cycles at rated load, requires a min. load of 20mA at 24V, 125VA pilot duty
## Limits and Scanners

### EZ-ZONE RM High-Density Scanner

#### High-Density Scanner Module Ordering Information
Requires 24 to 28VAC/VDC power supply, includes communication port for configuration with EZ-ZONE configurator and PC

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Location</th>
<th>RSA</th>
<th>RSA2</th>
<th>RSA3</th>
<th>RSA4</th>
<th>RSA5</th>
<th>RSA6</th>
<th>RSA7</th>
<th>RSA8</th>
<th>RSA9</th>
<th>RSA10</th>
<th>RSA11</th>
<th>RSA12</th>
</tr>
</thead>
<tbody>
<tr>
<td>RM</td>
<td>A</td>
<td>R</td>
<td>P</td>
<td>S</td>
<td>-</td>
<td>-</td>
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<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

#### Connector Style/Custom Product
- **A**: Right angle screw connector (standard)
- **F**: Front screw connector
- **S**: Custom

#### Slot A
- **R**: 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) without control loops
- **P**: 4 thermistor inputs without control loops

#### Slot B
- **A**: None
- **R**: 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) without control loops
- **P**: 4 thermistor inputs without control loops

#### Slot D
- **A**: None
- **R**: 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) without control loops
- **P**: 4 thermistor inputs without control loops
- **C**: 6 digital I/O
- **F**: 3 universal process/retransmit outputs
- **J**: 4 mechanical relay 5A, Form A
- **L**: 4 SSR’s at 2A each, SSR’s grouped in 2-pairs with each pair sharing a common

#### Future Option
- **A**: None
- **R**: 4 universal inputs (T/C, RTD 2-wire, 0-10VDC, 0-20mA) without control loops
- **P**: 4 thermistor inputs without control loops
- **B**: 1 digital input and 2 mechanical relays, 4A
- **C**: 6 digital I/O
- **F**: 3 universal process/retransmit outputs
- **J**: 4 mechanical relay 5A, Form A
- **L**: 4 SSR’s at 2A each, SSR’s grouped in 2-pairs with each pair sharing a common

#### Enhanced Options
- **A**: Standard bus
- **B**: Standard bus and Modbus® RTU 485 (user-selectable)
- **C**: Standard bus and Modbus® RTU 485 (user-selectable)

#### Additional Options
- **Firmware, Overlays, Parameter Settings**
- **AA**: Standard
- **AB**: Replacement connectors hardware only, for the entered part number
- **XX**: Custom
EZ-ZONE PM Limit

The EZ-ZONE PM panel mount limit controller from Watlow offers control options to reduce system complexity and the cost of thermal loop ownership. The EZ-ZONE PM limit controller provides high amperage power controller output and over/under limit control in one space saving, panel mount package.

Because the EZ-ZONE PM limit controller is scalable the customer only pays for what is needed. This controller is available in 1/32, 1/16, 1/8 and 1/4 DIN panel mount packages.

Features and Benefits - Standard
Configuration communications with software
• Saves time and improves reliability of controller setup
Factory Mutual (FM) approved over/under limit with auxiliary outputs
• Increases user and equipment safety for over/under temperature conditions
Memory for saving and restoring parameter settings
• Reduces service calls and down time
Agency approvals: UL® listed, CSA, CE, RoHS, W.E.E.E., FM, SEMI F47-0200
• Ensures prompt product acceptance
• Reduces end product documentation costs
Touch-safe package
• Increases installer/operator safety
• Complies with IP2X requirements
Consistent termination labeling connection system
• Simplifies switching between products
• Speeds up user’s system documentation
EZ-KEY
• Enables simple, one-touch operation of user defined, repetitive activities
Programmable menu system
• Reduces setup time and increases operator efficiency
Three-year warranty
• Ensures product support and protection

Features and Benefits - Optional
High amperage power control output
• Drives 5 amperes resistive loads direct
• Reduces component count
• Decreases ownership cost
Serial communication capabilities
• Provides a wide range of protocol choices including Modbus® RTU, EtherNet/IP™, Modbus® TCP, PROFIBUS DP and DeviceNet™
• Supports network connectivity to a PC or PLC
EZ-ZONE PM Limit

Specifications

Controller
- Agency approved safety-shutdown over/under limit
- User-programmable alarms
- Control sampling rates: input = 10Hz, outputs = 10Hz

Isolated Serial Communications
- EIA-232/485, Modbus® RTU
- EtherNet/IP™/Modbus® TCP
- DeviceNet™
- PROFINET DP

Wiring Termination—Touch-Safe Terminals
- Input, power and controller output terminals are touch safe, removable, 12 to 22 AWG

Universal Input
- Thermocouple, grounded or ungrounded sensors greater than 20MΩ input impedance, 3µA open sensor detection, 2kΩ source resistance max.
- RTD 2- or 3-wire, platinum, 100Ω and 1000Ω @ 32°F (0°C) calibration to DIN curve (0.00385Ω/Ω/°C)
- Process, 0-20mA @ 100Ω, or 0-10VDC @ 20kΩ, 0-50mV at 20MΩ, 0-1000Ω potentionmeter; scalable; inverse scaling

Functional Operating Range
Type J: -346 to 2192°F (-210 to 1200°C)
Type K: -454 to 2500°F (-270 to 1371°C)
Type T: -454 to 750°F (-270 to 400°C)
Type E: -454 to 1832°F (-270 to 1000°C)
Type N: -454 to 1382°F (-270 to 750°C)
Type R: -58 to 3214°F (-50 to 1767°C)
Type S: -58 to 3214°F (-50 to 1767°C)
Type B: 32 to 3300°F (0 to 1816°C)
RTD (DIN): -328 to 1472°F (-200 to 800°C)
Process: -1999 to 9999 units

Accuracy
- Calibration accuracy and sensor conformity: ±0.1% of span, ±1°C @ the calibrated ambient temperature and rated line voltage
  - Types R, S, B: 0.2%
  - Type T below -50°C: 0.2%
- Calibration ambient temperature @ 77°F ±5°F (25°C ±3°C)
- Accuracy span: 1000°F (540°C) min.
- Temperature stability: ±0.1°F/°F (±0.1°C/°C) rise in ambient max.

Thermistor Input
- 0 to 40kΩ, 0 to 20kΩ, 0 to 10kΩ, 0 to 5kΩ
- 2.252kΩ and 10kΩ base at 77°F (25°C)
- Linearization curves built-in

Digital Inputs (DC Voltage)
- Max. input: 36V at 3mA
- Logic: min. high state 3V at 0.25mA, max. low state 2V

Digital Inputs (Dry Contact)
- Logic: min. open resistance 10kΩ, max. closed resistance 50Ω
- Max. short circuit: 20mA

2 Digital I/O (ordered with power supply option)
- Update rate: 10Hz
- Input type: user-selectable, dc voltage or dry contact
- Output type: switched dc
- Output voltage: 24V
- Output 5: 24mA max. or drive one 3-pole DIN-A-MITE®
- Output 6: 10mA max.

Output Hardware
- Switched dc: 22 to 32VDC @ 30mA max. per single output and 40mA max. total per paired outputs (1 & 2, 3 & 4)
- Open collector: 30VDC max. @ 100mA max.
- SSR, Form A, 24 to 240VAC, 1A at 50°F (10°C) to 0.5A at 149°F (65°C) resistive load, 264VAC max., opto-isolated, without contact suppression, 120/240VAC @ 20VA pilot duty
- Electromechanical relay, Form A, 24 to 240VAC or 30VDC max., 5A resistive load, 100,000 cycles at rated load, 120/240 @ 125VA or 24VAC @ 25VA pilot duty
- Electromechanical relay, Form C, 24 to 240VAC or 30VDC max., 5A resistive load, 100,000 cycles at rated load, 120/240 @ 125VA or 24VAC @ 25VA pilot duty
- Universal process output: range selectable; 0 to 10VDC ±15mV into a min. 1,000Ω load with 2.5mV nominal resolution; 0 to 20mA ±30µA into max. 800Ω load with 5µA nominal resolution; temperature stability 100ppm/°C

Operator Interface
- Dual 4-digit, 7-segment LED displays
- Advance, RESET, up and down keys, plus 1 or 2 programmable EZ-KEY(s) depending on model size
- Typical display update rate: 1Hz
**EZ-ZONE PM Limit**

**Line Voltage/Power**
- High voltage option: 85 to 264VAC, 47 to 63Hz
- Low voltage option: 20 to 28VAC, +10/-15%; 50/60Hz, ±5% or 12 to 40VDC
- Max. power consumption: 10VA (1/32 and 1/16 DIN), 14VA (1/8 and 1/4 DIN)
- Data retention upon power failure via nonvolatile memory
- Compliant with SEMI F47-0200, Figure R1-1 voltage sag requirements @ 24VAC or higher

**Environment**
- Operating temperature: 0 to 149°F (-18 to 65°C)
- Storage temperature: -40 to 185°F (-40 to 85°C)
- Relative humidity: 0 to 90%, non-condensing

**Agency Approvals**
- cULus® UL/EN/CSA C22.2 No 61010-1 Listed, File E185611
- CSA C22.2 No. 24, File 158031
- UL® 50 4X indoor locations, NEMA 4X, IP66 front seal
- FM Class 3545
- CE, RoHS by design, W.E.E.E.
- EtherNet/IP™ and DeviceNet™ ODVA Conformance Tested

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**Dimensional Drawings**

**EZ-ZONE PM 1/32 DIN**

**EZ-ZONE PM 1/16 DIN**

**EZ-ZONE PM 1/8 DIN - Horizontal**
**EZ-ZONE PM Limit**

Dimensional Drawings *(Continued)*

**EZ-ZONE PM 1/8 DIN - Vertical**

**EZ-ZONE PM 1/4 DIN**

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**EZ-ZONE Comparison Chart**

<table>
<thead>
<tr>
<th></th>
<th>PM 1/32 DIN</th>
<th>PM 1/16 DIN</th>
<th>PM 1/8 DIN</th>
<th>PM 1/4 DIN</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Number of Digital Inputs/Outputs (DIO)</strong></td>
<td>0 to 2</td>
<td>0 to 2</td>
<td>0 to 2</td>
<td>0 to 2</td>
</tr>
<tr>
<td><strong>Number of Outputs</strong></td>
<td>1 to 4</td>
<td>1 to 6</td>
<td>1 to 6</td>
<td>1 to 6</td>
</tr>
<tr>
<td><strong>Maximum Power Output</strong></td>
<td>5A mechanical relay</td>
<td>5A mechanical relay</td>
<td>5A mechanical relay</td>
<td>5A mechanical relay</td>
</tr>
<tr>
<td><strong>Standard Bus Communications</strong></td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>
EZ-ZONE PM Limit

Limit Model Ordering Information
Universal Sensor Input, Standard Bus Communications, Red and Green Seven Segment Displays

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Package Size</th>
<th>Primary Function</th>
<th>Power Supply, Digital I/O</th>
<th>Output 1 and 2 Hardware Options</th>
<th>Comm. Options</th>
<th>Future Options</th>
<th>Isolated Input Options</th>
<th>Custom Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>PM</td>
<td></td>
<td></td>
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<tr>
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<td>8</td>
<td>1/8 DIN</td>
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<td>18</td>
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*Note: Bluetooth® not available in all countries, contact factory.

<table>
<thead>
<tr>
<th>Primary Function</th>
<th>Package Size</th>
<th>Power Supply, Digital I/O</th>
<th>Output 1 and 2 Hardware Options</th>
<th>Comm. Options</th>
<th>Future Options</th>
<th>Isolated Input Options</th>
<th>Custom Options</th>
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<tbody>
<tr>
<td>L = Limit controller with universal input</td>
<td>1/32 DIN</td>
<td>100 to 240VAC</td>
<td>None</td>
<td>AAA</td>
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<tr>
<td>M = Limit controller with thermistor input</td>
<td>1/16 DIN</td>
<td>100 to 240VAC plus 2 digital I/O points</td>
<td>Switched dc/open collector</td>
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<tr>
<td>D = Custom firmware</td>
<td>1/8 DIN</td>
<td>20 to 28VAC or 12 to 40VDC</td>
<td>Mechanical relay 5A, Form C</td>
<td>AAA</td>
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<tr>
<td>4 = 1/4 DIN</td>
<td>20 to 28VAC or 12 to 40VDC plus 2 digital I/O points</td>
<td>Mechanical relay 5A, Form A</td>
<td>AAA</td>
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</table>

Typical Block Diagram

NOTE: Watlow’s EZ-Link app is only available with the EZ-ZONE PM6 controller.
## Limits and Scanners

### EZ-ZONE PM Limit

#### Enhanced Limit Model Ordering Information

Universal Sensor Input, Configuration Communications, Red Green Seven Segment Displays

<table>
<thead>
<tr>
<th>Part Number</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
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<th>10</th>
<th>11</th>
<th>12</th>
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<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Package Size</td>
<td>Primary Function</td>
<td>Power Supply, Digital I/O</td>
<td>Output 1 &amp; 2 Hardware</td>
<td>Comm. Options or Add’l Digital I/O</td>
<td>Future Option</td>
<td>Output 3 and 4 Hardware Options</td>
<td>Isolated Input Options</td>
<td>Custom Options</td>
<td></td>
</tr>
<tr>
<td>PM</td>
<td></td>
<td></td>
<td></td>
<td>Limit controller with universal input</td>
<td>100 to 240VAC or 20 to 28VAC</td>
<td>None or switched dc/open collector</td>
<td>None</td>
<td>A</td>
<td>None</td>
<td>None</td>
<td>None</td>
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<table>
<thead>
<tr>
<th>Package Size</th>
<th>6 =</th>
<th>1/16 DIN</th>
<th>8 =</th>
<th>1/8 DIN vertical</th>
<th>9 =</th>
<th>1/8 DIN horizontal</th>
<th>4 =</th>
<th>1/4 DIN</th>
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</table>

<table>
<thead>
<tr>
<th>Primary Function</th>
<th>L =</th>
<th>Limit controller with universal input</th>
<th>M =</th>
<th>Limit controller with thermistor input</th>
<th>D =</th>
<th>Custom firmware</th>
</tr>
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</table>

<table>
<thead>
<tr>
<th>Power Supply, Digital I/O</th>
<th>1 =</th>
<th>100 to 240VAC</th>
<th>2 =</th>
<th>100 to 240VAC plus 2 digital I/O points</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>3 =</td>
<td>20 to 28VAC or 12 to 40VDC</td>
<td>4 =</td>
<td>20 to 28VAC or 12 to 40VDC plus 2 digital I/O points</td>
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</table>

<table>
<thead>
<tr>
<th>Output 1 and 2 Hardware Options</th>
<th>Output 1</th>
<th>Output 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>AJ = None</td>
<td>Mechanical relay 5A, Form A</td>
<td></td>
</tr>
<tr>
<td>CJ = Switched dc/open collector</td>
<td>Mechanical relay 5A, Form A</td>
<td></td>
</tr>
<tr>
<td>EJ = Mechanical relay 5A, Form C</td>
<td>Mechanical relay 5A, Form A</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Communication Options or Additional Digital I/O</th>
<th>Standard bus always included</th>
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</thead>
<tbody>
<tr>
<td>A = None</td>
<td>B = Bluetooth® (1/16 DIN models only)*</td>
</tr>
<tr>
<td>E = EIA-485 Modbus® RTU and Bluetooth® (1/16 DIN models only)*</td>
<td></td>
</tr>
<tr>
<td>F = Modbus® RTU 232/485 and Bluetooth® (1/16 DIN models only)*</td>
<td></td>
</tr>
<tr>
<td>G = EtherNet/IP®/Modbus® TCP and Bluetooth® (1/16 DIN models only)*</td>
<td></td>
</tr>
<tr>
<td>H = DeviceNet™ and Bluetooth® (1/16 DIN models only)*</td>
<td></td>
</tr>
<tr>
<td>J = PROFIBUS DP and Bluetooth® (1/16 DIN models only)*</td>
<td></td>
</tr>
<tr>
<td>1 = EIA-485 Modbus® RTU</td>
<td>2 = EIA-232/485 Modbus® RTU</td>
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<tr>
<td>3 = EtherNet/IP®/Modbus® TCP</td>
<td>5 = DeviceNet™</td>
</tr>
<tr>
<td>6 = PROFIBUS DP</td>
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</table>

*Note: Bluetooth® not available in all countries, contact factory.

---

### Output 3 and 4 Hardware Options

<table>
<thead>
<tr>
<th>Output 3</th>
<th>Output 4</th>
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<tbody>
<tr>
<td>AA = None</td>
<td>None</td>
</tr>
<tr>
<td>AJ = None</td>
<td>Mechanical relay 5A, Form A</td>
</tr>
<tr>
<td>AK = None</td>
<td>SSR Form A, 0.5A</td>
</tr>
<tr>
<td>CA = Switched dc/open collector</td>
<td>None</td>
</tr>
<tr>
<td>CC = Switched dc/open collector</td>
<td>Switched dc</td>
</tr>
<tr>
<td>CJ = Switched dc/open collector</td>
<td>Mechanical relay 5A, Form A</td>
</tr>
<tr>
<td>CK = Switched dc/open collector</td>
<td>SSR Form A, 0.5A</td>
</tr>
<tr>
<td>EA = Mechanical relay 5A, Form C</td>
<td>None</td>
</tr>
<tr>
<td>EC = Mechanical relay 5A, Form C</td>
<td>Switched dc</td>
</tr>
<tr>
<td>EJ = Mechanical relay 5A, Form C</td>
<td>Mechanical relay 5A, Form A</td>
</tr>
<tr>
<td>EK = Mechanical relay 5A, Form C</td>
<td>SSR Form A, 0.5A</td>
</tr>
<tr>
<td>FA = Universal process</td>
<td>None</td>
</tr>
<tr>
<td>FC = Universal process</td>
<td>Switched dc</td>
</tr>
<tr>
<td>FJ = Universal process</td>
<td>Mechanical relay 5A, Form A</td>
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<tr>
<td>FK = Universal process</td>
<td>SSR Form A, 0.5A</td>
</tr>
<tr>
<td>KK = SSR Form A, 0.5A</td>
<td>SSR Form A, 0.5A</td>
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</table>

**Note:** If communication options F, G, H, J or 2 thru 6 is ordered in previous digit, then Option AA must be ordered here.

### Isolated Input Options

<table>
<thead>
<tr>
<th>Isolated Input Options</th>
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<tbody>
<tr>
<td>A = None</td>
</tr>
<tr>
<td>D = Isolated input 1</td>
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### Custom Options

<table>
<thead>
<tr>
<th>Custom Options</th>
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</thead>
<tbody>
<tr>
<td>AA = Standard EZ-ZONE PM face plate</td>
</tr>
<tr>
<td>AB = EZ-ZONE logo and no Watlow name</td>
</tr>
<tr>
<td>AC = No logo and no Watlow name</td>
</tr>
<tr>
<td>AG = Conformal coating</td>
</tr>
</tbody>
</table>
Limits and Scanners

EZ-ZONE PM Express Limit

The EZ-ZONE PM Express panel mount limit controller from Watlow is an industry leading limit controller that allows for optimal performance utilizing simple over/under limit control and menu functionality without complex features. The EZ-ZONE PM Express limit controller is ideally suited for basic applications and usage levels.

The EZ-ZONE PM Express limit controller is the next generation of controllers leveraging the strong legacy of Watlow’s SERIES 94, SERIES 945 and SERIES SD limit controllers where easy-to-use features are needed for basic applications. It includes one universal input and the option for up to two outputs and is available in 1/32, 1/16, 1/8 and 1/4 DIN panel mount packages.

The EZ-ZONE PM Express limit is a great addition to the EZ-ZONE PM family which includes two other controller versions, the EZ-ZONE PM integrated controller and the EZ-ZONE PM temperature and process controller. This family provides an ideal platform to perform many applications.

Features and Benefits

Simplified menu
- Fits basic applications with a user-friendly interface supported by two menus and a streamlined list of parameters
- Eliminates user complexity often encountered when using more advanced limit controllers and their unnecessary features
- Reduces user training costs and programming errors

Standard bus communications
- Allows easy product configuration via PC communications protocol and free software
- Saves time, simplifies the programming process and improves reliability of the controller setup

Factory Mutual (FM) approved over and under limit with auxiliary outputs
- Increases user and equipment safety for over and under-temperature conditions

Agency approvals: UL® listed, CSA, CE, RoHS, W.E.E.E. FM, SEMI F47-0200
- Ensures prompt product acceptance
- Reduces end-product documentation costs

Front panel removable
- Saves time and labor for replacements and troubleshooting

P3T armor sealing system
- Complies to NEMA 4X, IP65
- Allows controller to be cleaned and washed
- Certified UL® 50 independent to NEMA 4X specification

Touch-safe package
- Increases installer and operator safety
- Complies with IP2X requirements

Consistent Termination Labeling (CTL) connection system
- Simplifies switching between products
- Speeds up user’s system documentation

Three-year warranty
- Ensures product support and protection

High-amperage power control output
- Drives 5 ampere resistive loads direct
- Reduces component count
- Saves panel space and simplifies wiring
- Decreases ownership cost
EZ-ZONE PM Express Limit

Specifications

Line Voltage/Power
- 85 to 264VAC, 47 to 63Hz
- 20 to 28VAC, +10/-15%; 50/60Hz, ±5%
- 12 to 40VDC
- 10VA (1/32 and 1/16 DIN) 14VA (1/8 and 1/4 DIN) max. power consumption
- Data retention upon power failure via non-volatile memory
- Compliant with SEMI F47-0200, Figure R1-1 voltage sag requirements @ 24VAC or higher

Environment
- 0 to 149°F (-18 to 65°C) operating temperature
- -40 to 185°F (-40 to 85°C) storage temperature
- 0 to 90% RH, non-condensing

Accuracy
- Calibration accuracy and sensor conformity: ±0.1% of span, ±1°C @ the calibrated ambient temperature and rated line voltage
  - Type S: 0.2%
  - Type T: below -50°C; 0.2%
- Calibration ambient temperature @ 77°F ±5°F (25°C ±3°C)
- Accuracy span: 1000°F (540°C) min.
- Temperature stability: ±0.1°F/°F (±0.1°C/°C) rise in ambient max.

Agency Approvals
- cULus® UL/EN/CSA C22.2 No 61010-1 Listed, File E185611
- CSA C22.2 No. 24, File 158031
- UL® 50 4X indoor locations, NEMA 4X, IP66 front seal
- FM Class 3545
- CE, RoHS by design, W.E.E.E.

Serial Communications
- Isolated communications
- Standard bus configuration protocol

Wiring Termination—Touch-Safe Terminals
- Input, power and controller output terminals are touch safe, removable, 12 to 22 AWG

Universal Input
- Thermocouple, grounded or ungrounded sensors, greater than 20MΩ input impedance, 3μA open sensor detection, 2kΩ source resistance max.
- RTD 2- or 3-wire, platinum, 100Ω @ 32°F (0°C) calibration to DIN curve (0.00385Ω/Ω/°C)
- Process, 4-20mA @ 100Ω, or 0-10VDC @ 20kΩ input impedance; scalable

Functional Operating Range
Type J: -346 to 2192°F (-210 to 1200°C)
Type K: -328 to 2500°F (-200 to 1370°C)
Type T: -328 to 750°F (-200 to 400°C)
Type N: -328 to 2372°F (-200 to 1300°C)
Type S: -58 to 3214°F (-50 to 1767°C)
RTD (DIN): -328 to 1472°F (-200 to 800°C)
Process: -1999 to 9999 units

Output Hardware
- Switched dc = 22 to 32VDC @ 30mA
- Switched dc/open collector = 30VDC max. @ 100mA max. current sink
- Solid state relay (SSR), Form A, 0.5A @ 24VAC min., 264VAC max., opto-isolated, without contact suppression
- Electromechanical relay, Form C, 5A, 24 to 240VAC or 30VDC max., resistive load, 100,000 cycles at rated load
- Electromechanical relay, Form A, 5A, 24 to 240VAC or 30VDC max., resistive load, 100,000 cycles at rated load
- NO-ARC relay, Form A, 15A, 24 to 240VAC, no VDC, resistive load, 2 million cycles at rated load
- Universal process, Output range selectable: 0 to 10VDC into a min. 1,000Ω load 4 to 20mA into max. 800Ω load

Operator Interface
- Dual 4 digit, 7 segment LED displays
- Typical display update rate 1Hz
- Advance, RESET, up and down keys plus an EZ-KEY (not available in 1/32 DIN)
Limits and Scanners

EZ-ZONE PM Express Limit

Typical Block Diagrams

EZ-ZONE PM EXPRESS Limit Model

Dimensional Drawings

EZ-ZONE PM 1/32 DIN

EZ-ZONE PM 1/16 DIN
Limits and Scanners

EZ-ZONE PM Express Limit

Ordering Information

All models include:
- Universal sensor input, standard bus configuration communications
- Dual line red over green seven segment displays

Part Number

<table>
<thead>
<tr>
<th>#</th>
<th>Package Size</th>
<th>Primary Function</th>
<th>Power Supply, Digital I/O</th>
<th>Output 1 &amp; 2 Hardware Options</th>
<th>Future Option</th>
<th>Menu Type</th>
<th>Additional Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>PM</td>
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<tr>
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<td>Package Size</td>
<td>Primary Function</td>
<td>Power Supply, Digital I/O</td>
<td>Output 1 &amp; 2 Hardware Options</td>
<td>Future Option</td>
<td>Menu Type</td>
<td>Additional Options</td>
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</table>

Output 1 and 2 Hardware Options

<table>
<thead>
<tr>
<th>Output 1</th>
<th>Output 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>AJ = None</td>
<td>Mechanical relay 5A, Form A</td>
</tr>
<tr>
<td>CJ = Switched dc/open collector</td>
<td>Mechanical relay 5A, Form A</td>
</tr>
<tr>
<td>EJ = Mechanical relay 5A, Form C</td>
<td>Mechanical relay 5A, Form A</td>
</tr>
</tbody>
</table>

Menu Type

<table>
<thead>
<tr>
<th>Menu Type</th>
<th>Additional Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>B = PM EXPRESS with English manual</td>
<td>AA = Standard EZ-ZONE PM face plate</td>
</tr>
<tr>
<td></td>
<td>AB = EZ-ZONE logo, no Watlow name</td>
</tr>
<tr>
<td></td>
<td>AC = No logo, no Watlow name</td>
</tr>
<tr>
<td></td>
<td>AG = Conformal coating</td>
</tr>
</tbody>
</table>
S SERIES LV

Watlow’s family of microprocessor-based limit controllers provides an economical solution for applications requiring temperature limit control. Limits are available in a broad range of packaging options, allowing selection of the best version for an application. Limits are available with an operator interface and can be ordered in 1/8 DIN-square panel mount or DIN-rail mount design configurations.

The SERIES LV limit family incorporates a microprocessor design platform. This design provides significant improvements in the performance, repeatability and accuracy offered by Watlow’s current line of analog limit controllers.

The variable SERIES LV limit includes an operator interface for viewing and selecting the set point. A red, four-character seven segment LED displays the set point. Set point selection is made with a continuous turn rotary encoder. Operating range temperature values are customer defined in the product configuration part number.

The limit controllers are factory mutual (FM) approved with special UL® approval for the open board potted versions. Watlow’s limit controllers include industry leading service and support and are protected by a three-year warranty.

**Features and Benefits**

- **Adjustable set points**
  - Offers control flexibility
- **Four character LED display**
  - Improves set point selection accuracy
- **Multiple mounting options**
  - Minimizes installation time
- **High or low limit with auto or manual reset**
  - Provides application flexibility
- **Fahrenheit or Celsius operation with indication**
  - Offers application flexibility
- **Sensor break protection**
  - Provides positive system shutdown
- **Agency approvals**
  - Meets certification requirements/compliance
- **Microprocessor based technology**
  - Ensures accurate, repeatable control
SERIES LV

Specifications

Limit Controller
• Microprocessor-based limit controller
• Nominal switching hysteresis, typically 3°F (1.7°C)
• High or low limit, factory selectable
• Latching output requires manual reset upon over or under temperature condition
• Manual or automatic reset on power loss, factory selectable
• Internal front panel or external customer supplied momentary reset switch
• Input filter time: 1 second

Operator Interface
• Four digit, seven segment LED displays, 0.28 in. (7 mm) high
• °F or °C indicator LED
• Alarm indicator LED
• Continuous turn, velocity sensitive rotary encoder for set point adjustment
• Front panel SET/RESET

Standard Conditions For Specifications
• Rated line voltage, 50 to 60Hz, 0 to 90% RH non-condensing, 15-minute warm-up
• Calibration ambient range: 77°F (25°C) ±3°C

Sensor Input
Thermocouple
• Grounded or ungrounded
• Type E, J, K, T thermocouple
• >10 MΩ input impedance
• 250 nV input referenced error per 1Ω source resistance

RTD
• 2-wire platinum, 100Ω
• DIN-curve (0.00385 curve)
• 125µA nominal RTD excitation current

Input Accuracy Span Range
Type E: -328 to 1470°F (-200 to 800°C)
Type J: -346 to 1900°F (-210 to 1038°C)
Type K: -454 to 2500°F (-270 to 1370°C)
Type T: -454 to 750°F (-270 to 400°C)
RTD (DIN) -328 to 1472°F (-200 to 800°C)

Thermocouple Input
• Calibration accuracy: ±1% of input accuracy span, ±1° at standard conditions and actual calibration ambient. Exception: Type T, ±2.4% of input accuracy span for -328 to 32°F (-200 to 0°C)
• Temperature stability: ±0.3° per degree change in ambient

RTD Input
• Calibration accuracy ±1% of input accuracy span ±1° at standard conditions and actual calibration ambient
• Temperature stability: ±0.2° per degree change in ambient

Allowable Operating Ranges
Type E: -328 to 1470°F (-200 to 800°C)
Type J: -346 to 1900°F (-210 to 1038°C)
Type K: -454 to 2500°F (-270 to 1370°C)
Type T: -454 to 750°F (-270 to 400°C)
RTD (DIN) -328 to 1472°F (-200 to 800°C)

Electromechanical Relay, Form C
• Min. load current: 100mA
• 8A @ 240VAC or 30VDC max., resistive
• 250VA pilot duty, 120/240VAC max., inductive
• Use RC suppression for inductive loads
• Electrical life 100,000 cycles at rated current

External Reset Switch
• Momentary, dry contact closure

Agency Approvals
SERIES LV (potted version only)
• UL® 991 recognized temperature limit for cooking industry
• UL® 60730-1

SERIES LV (including potted version)
• UL® 873 recognized temperature regulator
• UL® 197 reviewed for use in cooking appliances
• UL® 991
• UL® 50 IP65 for tactile key models
• ANSI Z21.23 Gas appliance thermostat approval
• CSA C22.2#24 approved limit control
• FM Class 3545 temperature limit switches
• RoHS, WEEE

Terminals
• 0.25 in. (6.3 mm) quick connect, push on terminal or removable screw terminals

Power
• 24VAC +10%; -15%; 50/60Hz, ±5%
• 120VAC +10%; -15%; 50/60Hz, ±5%
• 230 to 240VAC +10%; -15%; 50/60Hz, ±5%
• 10VA max. power consumption
• Data retention upon power failure via nonvolatile memory

Operating Environment
• 32 to 158°F (0 to 70°C)
• 0 to 90% RH, non-condensing
• Storage temperature: -40 to 185°F (-40 to 85°C)
Limits and Scanners

SERIES LV

Specifications (Continued)

Dimensions
- DIN-rail model can be DIN-rail or chassis mount
  DIN-rail spec DIN 50022, 1.38 in. x 0.30 in. (35 mm x 7.5 mm)

<table>
<thead>
<tr>
<th>Style</th>
<th>Width</th>
<th>Height</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIN-rail</td>
<td>3.08 in.</td>
<td>4.42 in.</td>
<td>3.57 in.</td>
</tr>
<tr>
<td></td>
<td>(78.1 mm)</td>
<td>(112.3 mm)</td>
<td>(90.7 mm)</td>
</tr>
<tr>
<td>Square ¾</td>
<td>2.85 in.</td>
<td>2.85 in.</td>
<td>Behind panel</td>
</tr>
<tr>
<td>DIN-panel</td>
<td>(72.4 mm)</td>
<td>(72.4 mm)</td>
<td>2.04 in.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(51.7 mm)</td>
</tr>
</tbody>
</table>

Ordering Information
- Limit controller with 8A relay output, rotary set point adjustment, four character, seven segment display, reset switch

Part Number

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7/8/9</th>
<th>10</th>
<th>11/12/13</th>
<th>14</th>
<th>15 Overlay/Custom Options</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<tr>
<td>LV</td>
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<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Power Supply</th>
<th>Limit Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>C = 120VAC</td>
<td>U = High limit manual reset</td>
</tr>
<tr>
<td>E = 230 to 240VAC</td>
<td>W = High limit auto reset</td>
</tr>
<tr>
<td>G = 24VAC</td>
<td>Y = Low limit manual reset</td>
</tr>
<tr>
<td></td>
<td>Z = Low limit auto reset</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Package</th>
<th>Low Set Point Operating Range Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 = Panel mount, ⅛ DIN square - spade terminals</td>
<td>Note: A (-) is used in the left most digit of the fixed set point indicates a negative temperature value.</td>
</tr>
<tr>
<td>2 = DIN-rail mount - spade terminals</td>
<td></td>
</tr>
<tr>
<td>5 = Panel mount, ⅛ DIN square - screw terminals</td>
<td></td>
</tr>
<tr>
<td>6 = DIN-rail mount - screw terminals</td>
<td></td>
</tr>
<tr>
<td>A = NEMA 4X panel mount, tactile keys (spade terminals)</td>
<td></td>
</tr>
<tr>
<td>B = DIN-rail mount, tactile keys (spade terminals)</td>
<td></td>
</tr>
<tr>
<td>C = NEMA 4X panel mount, tactile keys (screw terminals)</td>
<td></td>
</tr>
<tr>
<td>D = DIN-rail mount, tactile keys (screw terminals)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Sensor Type and Scale</th>
<th>High Set Point Operating Range Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>H = T/C Type J Fahrenheit (-346 to 1900°F)</td>
<td>Note: A (-) is used in the left most digit of the fixed set point indicates a negative temperature value.</td>
</tr>
<tr>
<td>J = T/C Type J Celsius (-210 to 1038°C)</td>
<td></td>
</tr>
<tr>
<td>K = T/C Type K Fahrenheit (-454 to 2500°F)</td>
<td></td>
</tr>
<tr>
<td>L = T/C Type K Celsius (-270 to 1370°C)</td>
<td></td>
</tr>
<tr>
<td>M = T/C Type T Fahrenheit (-454 to 750°F)</td>
<td></td>
</tr>
<tr>
<td>N = T/C Type T Celsius (-270 to 400°C)</td>
<td></td>
</tr>
<tr>
<td>P = RTD Fahrenheit (-328 to 1472°F)</td>
<td></td>
</tr>
<tr>
<td>R = RTD Celsius (-200 to 800°C)</td>
<td></td>
</tr>
<tr>
<td>S = T/C Type E Fahrenheit (-328 to 1470°F)</td>
<td></td>
</tr>
<tr>
<td>T = T/C Type E Celsius (-200 to 800°C)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Overlay/Custom Options</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>A = Standard with Watlow logo</td>
<td></td>
</tr>
<tr>
<td>1 = Standard without Watlow logo</td>
<td></td>
</tr>
</tbody>
</table>
Watlow’s family of microprocessor-based limit controllers provide an economical solution for applications requiring temperature limit control. Limits are available in a broad range of packaging options, allowing selection of the best version for an individual application. Controllers are available without an operator interface and can be ordered in square 1/8 DIN-panel mount, DIN-rail mount or open board design configurations.

The SERIES LF limit family incorporates a microprocessor design platform. This design provides significant improvements in the performance, repeatability and accuracy offered by Watlow’s current line of analog basic temperature controllers.

The SERIES LF limit offers fixed set points and can be supplied with or without an operator interface. Operating set point temperature values are customer defined in the product configuration part number.

The LF limit controllers are factory mutual (FM) approved with special UL® approval for the open board potted versions. Watlow’s limit controllers include industry leading service and support and are protected by a three-year warranty.

Features and Benefits

- **Fixed set points**
  - Provides tamper-proof operation

- **Multiple mounting options**
  - Minimizes installation time

- **High or low limit with auto or manual reset**
  - Provides application flexibility

- **Fahrenheit or Celsius operation with indication**
  - Offers application flexibility

- **Sensor break protection**
  - Provides positive system shutdown

- **Agency approvals**
  - Meets certification requirements/compliance

- **Microprocessor based technology**
  - Ensures accurate, repeatable control
**SERIES LF**

**Specifications**

**Limit Controller**
- Microprocessor based, limit controller
- Nominal switching hysteresis, typically 3°F (1.7°C)
- High or low limit, factory selectable
- Latching output requires manual reset upon over or under temperature condition
- Manual or automatic reset on power loss, factory selectable
- External customer supplied momentary reset switch
- Input filter time: 1 second

**Standard Conditions For Specifications**
- Rated line voltage, 50 to 60Hz, 0 to 90% RH non-condensing, 15-minute warm-up
- Calibration ambient range: 77°F (25°C) ±3°C

**Sensor Input**

**Thermocouple**
- Grounded or ungrounded
- Type E, J, K, T thermocouple
- >10 MΩ input impedance
- 250 nV input referenced error per 1Ω source resistance

**RTD**
- 2-wire platinum, 100Ω
- DIN-curve (0.00385 curve)
- 125µA nominal RTD excitation current

**Input Accuracy Span Range**

<table>
<thead>
<tr>
<th>Type</th>
<th>Span</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type E</td>
<td>-328 to 1470°F</td>
</tr>
<tr>
<td>Type J</td>
<td>32 to 1382°F</td>
</tr>
<tr>
<td>Type K</td>
<td>-328 to 2282°F</td>
</tr>
<tr>
<td>Type T</td>
<td>-328 to 662°F</td>
</tr>
<tr>
<td>RTD</td>
<td>-328 to 1472°F</td>
</tr>
</tbody>
</table>

**Thermocouple Input**
- Calibration accuracy: ±1% of input accuracy span, ±1° at standard conditions and actual calibration ambient. Exception: Type T, ±2.4% of input accuracy span for -328 to 32°F (-200 to 0°C)
- Temperature stability: ±0.3° per degree change in ambient

**RTD Input**
- Calibration accuracy ±1% of input accuracy span ±1° at standard conditions and actual calibration ambient
- Temperature stability: ±0.2° per degree change in ambient

**Allowable Operating Ranges**

<table>
<thead>
<tr>
<th>Type</th>
<th>Span</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type E</td>
<td>-328 to 1470°F</td>
</tr>
<tr>
<td>Type J</td>
<td>-346 to 1900°F</td>
</tr>
<tr>
<td>Type K</td>
<td>-454 to 2500°F</td>
</tr>
<tr>
<td>Type T</td>
<td>-454 to 750°F</td>
</tr>
<tr>
<td>RTD</td>
<td>-328 to 1472°F</td>
</tr>
</tbody>
</table>

**Output Types**
- Electromechanical Relay, Form C
  - Min. load current: 100mA
  - 8A @ 240VAC or 30VDC max., resistive
  - 250VA pilot duty, 120/240VAC max., inductive
  - Use RC suppression for inductive loads
  - Electrical life 100,000 cycles at rated current

**External Reset Switch**
- Momentary, dry contact closure

**Agency Approvals**
- UL® 991 recognized temperature limit for cooking industry
- UL® 60730-1

**SERIES LF (including potted version)**
- UL® 873 recognized temperature regulator
- UL® 197 reviewed for use in cooking appliances
- UL® 991
- ANSI Z21.23 gas appliance thermostat approval
- CSA C22.2 #24 approved limit control
- FM Class 3545 temperature limit switches
- RoHS, W.E.E.E.

**Terminals**
- 0.25 in. (6.3 mm) quick connect, push on terminal or removable screw terminals

**Power**
- 24VAC +10%; -15%; 50/60Hz, ±5%
- 120VAC +10%; -15%; ±5%
- 230 to 240VAC +10%; -15%; 50/60Hz, ±5%
- 10VA max. power consumption
- Data retention upon power failure via nonvolatile memory

**Operating Environment**
- 32 to 158°F (0 to 70°C)
- 0 to 90% RH, non-condensing
- Storage temperature: -40 to 185°F (-40 to 85°C)

**Dimensions**
- DIN-rail model can be DIN-rail or chassis mount
- DIN-rail spec DIN 50022, 1.38 in. x 0.30 in. (35 mm x 7.5 mm)

<table>
<thead>
<tr>
<th>Style</th>
<th>Width</th>
<th>Height</th>
<th>Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Board</td>
<td>2.43 in.</td>
<td>2.43 in.</td>
<td>1.78 in.</td>
</tr>
<tr>
<td></td>
<td>(61.7 mm)</td>
<td>(61.7 mm)</td>
<td>(45.1 mm)</td>
</tr>
<tr>
<td>Potted</td>
<td>2.76 in.</td>
<td>4.05 in.</td>
<td>1.94 in.</td>
</tr>
<tr>
<td></td>
<td>(70.1 mm)</td>
<td>(102.9 mm)</td>
<td>(48.6 mm)</td>
</tr>
<tr>
<td>DIN-rail</td>
<td>3.08 in.</td>
<td>4.42 in.</td>
<td>3.57 in.</td>
</tr>
<tr>
<td></td>
<td>(78.1 mm)</td>
<td>(112.3 mm)</td>
<td>(90.7 mm)</td>
</tr>
<tr>
<td>Square % DIN-panel</td>
<td>2.85 in.</td>
<td>2.85 in.</td>
<td>Behind panel</td>
</tr>
<tr>
<td></td>
<td>(72.4 mm)</td>
<td>(72.4 mm)</td>
<td>2.04 in.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(51.7 mm)</td>
</tr>
</tbody>
</table>
## SERIES LF

### Ordering Information
- Limit controller with 8A relay output, fixed set point

#### Part Number

| Power Supply | Limit Type
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>C = 120VAC</td>
<td>U = High limit manual reset</td>
</tr>
<tr>
<td>E = 230 to 240VAC</td>
<td>W = High limit auto reset</td>
</tr>
<tr>
<td>G = 24VAC</td>
<td>Y = Low limit manual reset</td>
</tr>
<tr>
<td></td>
<td>Z = Low limit auto reset</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Package</th>
<th>Fixed Set Point Temperature Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 = Panel mount, 1/8 DIN square - spade terminals</td>
<td>7 = Standard with Watlow logo</td>
</tr>
<tr>
<td>2 = DIN-rail mount - spade terminals</td>
<td>1 = Standard without Watlow logo</td>
</tr>
<tr>
<td>3 = Open, non potted - spade terminals</td>
<td></td>
</tr>
<tr>
<td>4 = Potted case - spade terminals</td>
<td></td>
</tr>
<tr>
<td>5 = Panel mount, 1/8 DIN square - screw terminals</td>
<td></td>
</tr>
<tr>
<td>6 = DIN-rail mount - screw terminals</td>
<td></td>
</tr>
<tr>
<td>7 = Open, non potted - screw terminals</td>
<td></td>
</tr>
</tbody>
</table>

#### Sensor Type and Scale

<table>
<thead>
<tr>
<th>Value</th>
<th>Temperature range</th>
</tr>
</thead>
<tbody>
<tr>
<td>H = T/C Type J Fahrenheit (-346 to 1900°F)</td>
<td></td>
</tr>
<tr>
<td>J = T/C Type J Celsius (-210 to 1038°C)</td>
<td></td>
</tr>
<tr>
<td>K = T/C Type K Fahrenheit (-454 to 2500°F)</td>
<td></td>
</tr>
<tr>
<td>L = T/C Type K Celsius (-270 to 1370°C)</td>
<td></td>
</tr>
<tr>
<td>M = T/C Type T Fahrenheit (-454 to 750°F)</td>
<td></td>
</tr>
<tr>
<td>N = T/C Type T Celsius (-270 to 400°C)</td>
<td></td>
</tr>
<tr>
<td>P = RTD Fahrenheit (-328 to 1472°F)</td>
<td></td>
</tr>
<tr>
<td>R = RTD Celsius (-200 to 800°C)</td>
<td></td>
</tr>
<tr>
<td>S = T/C Type E Fahrenheit (-328 to 1470°F)</td>
<td></td>
</tr>
<tr>
<td>T = T/C Type E Celsius (-200 to 800°C)</td>
<td></td>
</tr>
</tbody>
</table>
SERIES LS Safety Limit

As manufacturers are required to meet tighter safety standards, Watlow has addressed this need with its new SERIES LS safety limit. This new limit meets UL® 1998 and EN 60730 safety requirements and will shut down a system to prevent damage to equipment or injury to personnel.

Watlow's SERIES LS is recommended for any application where control failure could cause the temperature of the application to continue to increase resulting in large product scrap costs, damage to system equipment or potential fire hazard.

The SERIES LS provides increased safety due to the use of a factory fixed set point, factory fixed hysteresis and the use of redundant temperature sensors to protect against a single point sensor failure. Either sensor can initiate an overtemperature limit condition along with a deviation between sensors greater than the process comparison value.

Watlow's new SERIES LS offers fixed limit set point temperature values that are customer definable in the product configuration part number. It is available with a potted module design configuration and push-on, quick connect spade terminals to provide the electrical connections.

Features and Benefits

Fixed limit set point
- Provides tamper-proof operation
- Offers control flexibility

Dual channel sensors
- Detects sensor faults
- Provides a fail-safe design
- Verifies firmware
- Prevents sensor deviation and sensor placement errors

High-limit operation
- Provides application flexibility

Fahrenheit or Celsius operation
- Delivers application flexibility

Sensor break protection
- Offers positive system shutdown

Agency approvals
- Meets certification requirements/compliance

Microprocessor-based technology
- Ensures accurate, repeatable protection

Status notification
- Signals user of status with two integrated LEDs
- Provides health check signal to inform operator that the process is working correctly

Three-year warranty
- Ensures product support and reliability

Typical Applications
- Foodservice equipment
- Industrial machinery
- Medical equipment
- Packaging equipment
- Plastics processing equipment
SERIES LS Safety Limit

Specifications

Controller
• Microprocessor based, limit controller
• Customer defined hysteresis, model number dependent
• High limit, factory selectable
• Automatic reset on power loss
• Input filter time: 1 second

Thermocouple Sensor Input
• Ungrounded
• Type J and K thermocouple types
• >10 MΩ input impedance

Input Accuracy Span Range
• Type J: 0 to 764°F (-18 to 406°C)
• Type K: 0 to 999°F (-18 to 537°C)
• Calibration accuracy: ±6°C, ±1° at standard conditions and actual calibration ambient
• Temperature stability: ±0.3 degree per degree change in ambient

Allowable Operating Ranges
• Type J: 32 to 626°F (0 to 330°C)
• Type K: 32 to 820°F (0 to 438°C)

Output Types
• Electromechanical relay, Form A, minimum load current: 100mA, 8A resistive load, 120VA pilot duty, 120/240VAC maximum, inductive, electrical life 6,000 cycles at rated current

Terminals
• 0.25 in. (6.4 mm) quick connect, push-on terminals

Agency Approvals
• UL® / EN 60730-1, 2, 9 automatic electronic controls for household and similar use. File #E43684
• UL® 1998 software review class B
• W.E.E.E.; CE – see Declaration of Conformity
• RoHS directive (2011-65-EU)

Power
• 100-240VAC +10%; -15%; 50/60Hz, ±5%
• 10VA maximum power consumption
• Data retention upon power failure via nonvolatile memory

Environment
• Operating temperature: 32 to 158°F (0 to 70°C)
• Storage temperature: -40 to 185°F (-40 to 85°C)
• Relative humidity: 0 to 90% RH, non-condensing

Dimensional Drawing

Ordering Information

<table>
<thead>
<tr>
<th>Part Number</th>
<th>①</th>
<th>②</th>
<th>③</th>
<th>④</th>
<th>⑤</th>
<th>⑥</th>
<th>⑦</th>
<th>⑧</th>
<th>⑨</th>
<th>⑩</th>
<th>⑪</th>
<th>⑫</th>
<th>⑬</th>
</tr>
</thead>
<tbody>
<tr>
<td>LS</td>
<td>F</td>
<td>4</td>
<td>W</td>
<td>H</td>
<td>J</td>
<td>K</td>
<td>L</td>
<td>H</td>
<td></td>
<td></td>
<td>AA</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- **Set Point**
  - F = Fixed set point

- **Package**
  - 4 = Potted case, spade terminals

- **Sensor Type and Scale**
  - H = T/C Type J Fahrenheit (32 to 626°F)
  - J = T/C Type J Celsius (0 to 330°C)
  - K = T/C Type K Fahrenheit (32 to 820°F)
  - L = T/C Type K Celsius (0 to 438°C)

- **Limit Type**
  - W = High limit, power cycle to reset

- **High Set Point Temperature Value**
  - XXX = A zero (0) is used in the left most digit of the set point

- **Hysteresis**
  - XXX = The temperature differential below the limit set point at which a reset is possible. Limit high set point - hysteresis must be greater than or equal to the low sensor range

- **Custom Options**
  - AA = Standard